NOTES:
1. N/S = NOT SHOWN
2. UPPER PORTION OF SEAT NOT SHOWN
3. USE SPACER - ITEM 16 AND ITEM 29B WHEN INSTALLING ELEVATE-ONLY SYSTEM TO S646 WIDE BASE
4. USE SPACER - ITEM 13 FOR 30" TILT VERSION ONLY
5. USE MOUNTING BRACKET WLD - ITEM 12B FOR TRIMMED 7" ACTUATOR - TRX2493.I TEM 8 NOT REQUIRED.

### ITEM NO. | QTY. | PART NO. | DESCRIPTION
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1 N/S | 1 | TRC0458 | TILT ARM REST ASS’Y, RIGHT
2 N/S | 1 | TRC0459 | TILT ARM REST ASS’Y, LEFT
3 N/S | 1 | TRB0303 | HEADREST ASS’Y
4 | 1 | TRC0347 | MAIN ASS’Y
5 | 1 | TRC0475 | MANUAL ANTI-TIP ASS’Y
6 | 1 | TRC0581 | PES ACTUATOR HARDWARE KIT, STD
7A N/S | 1 | TRC0575 | ARMREST CONTROL MOUNTING ASS’Y, PUSH BUTTON
7B N/S | 1 | TRC0576 | ARMREST CONTROL MOUNTING ASS’Y, TOGGLE SWITCH
8 | 2 (0) | TRX0291 | SPACER, ANTI-TIPPER
9 | 1 | TRX0631 | ACTUATOR SUPPORT ASS’Y
10 | 1 | TRX0634 | FRONT SUPPORT
11 | 1 | TRX0635 | CLAMP
12A | 1 | TRX0641 | ANTI-TIP ACTUATOR SUPPORT
12B | 1 | TRX2661 | MOUNTING BRACKET WLD
13 N/S | 2 | TRX0645 | SPACER
14 | 2 | TRX0692 | EXTENSION BLOCK
15 N/S | 1 | TRX1852 | BATTERY COVER
16 | 2 | TRX2001 | SPACER
17 | 2 | TRM0074 | SPRING
18 | 2 | TRM0075 | ANTI-TIP LOCKOUT LATCH
19 | 4 | TRM0076 | ID 0.32 X O.D 0.38 BUSHING
20 | 2 | TRH0107 | 1/4" FLAT WASHER
21 | 2 | TRH0104 | 3/8" FLAT WASHER
22 | 4 | TRH0101 | 1/8" FLAT WASHER
23 | 6 (10) | TRH0115 | 1/4" LOCK WASHER
24 | 2 (4) | TRH0201 | 1/2-20 NYLOC NUT
25 | 2 | TRH0204 | 3/8-16 NYLOC NUT
26 | 4 | TRH0205 | 3/8-16 SHALLOW NYLOC NUT
27 | 4 (6) | TRH0206 | 5/16-18 NYLOC NUT
28 | 2 | TRH0316 | 5/16-18 x 1" HEX HEAD CAP SCREW
29A | 6 | TRH0335 | 1/4-20 x 1" SOCKET HEAD CAP SCREW GR8
29B | 2 (12) | TRH0354 | 1/4-20 x 2" SOCKET HEAD CAP SCREW GR8
30 | 2 | TRH0378 | 5/16-18 x 1/2" SOCKET HEAD SHOULDER BOLT
31 | 2 | TRH0398 | 3/8-16 x 3" SOCKET HEAD CAP SCREW GR8
32 | 4 | TRH0416 | 3/8-16 x 3/4" BUTTON SOCKET CAP SCREW
33 | 2 (4) | TRH0493 | 5/16-18 x 3/4" HEX HEAD CAP SCREW