NOTES:
1. N/S = NOT SHOWN
2. STANDARD MOUNTING POSITION SHOWN (MOTOR ON LEFT SIDE OF SYSTEM). ENSURE CORRECT WEIGHT CAPACITY. USE TRC0596 FOR J 1113 PES - MOTOR AT FRONT OF BASE.
3. MOUNTING BRKT ORIENTATION DEPENDS ON BASE APPLICATION. TRX2577 IS USED FOR MOST LOW-PRO APPLICATIONS. USE TRX2631 FOR TDX BASES. MOUNT BRKT IN REAR POSITION FOR TDX BASES.
4. SEAT PAN NOT SHOWN

ITEM NO. QTY. PART NO. DESCRIPTION
1 1 TRC0376 POSITIONING SYSTEM
2A 1 TRC0372 UPPER SEAT ASS'Y, RECLINE AND ESR, LOW-PRO
2B N/S 1 TRC0163 UPPER SEAT ASS'Y, TILT-ONLY
3A 1 TRC0594 PES ACTUATOR, 7" STROKE
3B N/S 1 TRC0596 PES ACTUATOR, 7" STROKE, J 1113
4A 1 TRX2577 MOUNTING BRKT, LIMIT SWITCH
4B N/S 1 TRX1113 MOUNTING BRKT, LIMIT SWITCH